## CLATMS

- [1] A sheet feeder, comprising:
- a sheet accommodating section configured to accommodate therein a stack of sheets;
- a sheet pickup section configured to contact the stack of sheets and feed the sheets toward a feed path; and

sheet separator located downstream of the sheet pickup section, the sheet separator including a feed roller and a reverse roller,

wherein the reverse roller includes a sponge member having an outer periphery formed with a coating layer having a surface smoothed to such an extent as to have a gloss.

[2] The sheet feeder according to claim 1,

wherein the coating layer is formed by dipping the sponge member into a coating liquid.

- [3] The sheet feeder according to claim 1, wherein the coating layer comprises urethane rubber.
- [4] The sheet feeder according to claim 1,

wherein the coating layer has a mean surface roughness Ra satisfying the following formula:

 $0.09 \le \text{Ra} \le 0.11$ .

having a hollow portion therein.

- [5] The sheet feeder according to claim 1, wherein the sheet pickup section comprises a roller member
- [6] An image reading apparatus, comprising: a sheet feeder as recited in claim 1; and

an image reading section configured to read an image formed on each of the sheets fed by the sheet feeder.

- [7] An image forming apparatus, comprising:

  an image reading apparatus as recited in claim 6; and

  an image forming section configured to form an image based

  on image data read by the image reading apparatus.
- [8] An image forming apparatus, comprising: a sheet feeder as recited in claim 1; an image reading section configured to read an image formed on each of the sheets fed by the sheet feeder; and an image forming section configured to form an image based on image data read by the image reading apparatus.